# MCMOC series

#### **OVAL MICRO-CYLINDER**



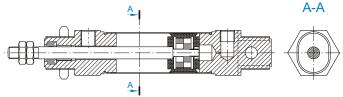


#### **Features**

- Large range 8mm bore ~ 25mm bore.
- Flat design enables non rotation of rod.
- ISO standard dimensions.
- Magnetic as standard.

### **Options**

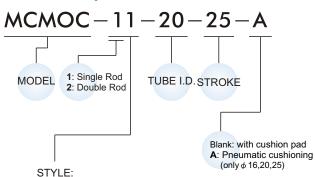
- Hole rod with cylinders double end rod
- Pneumatic cushioning(A) with cylinders (16,20,25)



#### **Material**

Oval tube	Stainless steel					
End cover	Anodized aluminium					
Piston rod	Stainless steel					
Piston	Composit polyurethan					
Piston rod bearing	Bronze & PTFE					
Seals	Polyurethan					
Spring	Bronze & PTFE					
Magnet	Ferrite					
Spacer spring	Brass & Acetal resin					

# Order example



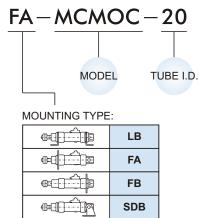
_										
(	Co	de	Symbol	Description						
	1	1		Double acting / Male thread						
	1	3	M	Single acting / Normally extended male thread						
	1	5		Single acting / Normally returned male thread						
	2	1		Double rod / Male thread						
	2	3		Single action / Double rod male thread						
	2	5		Double rod / Male thread hole-rod						
	2	6	=	Single action / Double rod / Male thread hole-rod						

### **Specification**

Мо	del			MCI	ИОС			
Acting type		Double acting / Single acting						
Tube I.D. (mi	n)	8	10	12	16	20	25	
Port size			M5:	× 0.8		G <sup>2</sup>	1/8	
Medium		Filt	er air 5	50 μ m	lubrica	ated or	not	
Operating	Double acting	0.1	~1	0.0	8~1	0.0	8~1	
pressure	Single Push	0.2	2~1	0.2	3~1	0.21~1	0.15~1	
MPa	acting Pull		3~1	0.2	5~1	0.2	.~1	
Stocking tem	perature °C		-10~7	0℃ (レ	lo free	zing)		
Speed	m/sec		0	0	.7			
Tolerance of	stoke mm	0~+1.5						
Work temper	ature °C	-10~60°C (No freezing)						
Non-rotating	accuracy	±3	3.5°		±2	2.5°		
Cushioning of	f end stroke	Elastic	by polyu	rethan int	ernal sto	p built into	piston	
Pneumatic co	ushioning	No Yes (option)					on)	
Available spe	ed range	50~500mm/sec						
Sensor switc	h	RCS						
Sensor switc	h band	BK-81						

\* RCS specification, please refer to page V-12.

### **Mounting accessories**







#### **OVAL MICRO-CYLINDER**

# Forces for oval cylinder

(unit: kg)

Tube I.D.	Rod	Function		Area			Pressu	re MPa							
Tube I.D.	φ	Г	-unction	mm²	0.2	0.3	0.4	0.5	0.6	0.7					
			Push	63	0.63	1.13	1.77	2.52	3.15	3.78					
8	4		Pull	51	0.42	0.93	1.44	1.95	2.46	2.97					
			Double Push	63	1.26	1.89	2.52	3.15	3.78	4.41					
		<del>  1</del>	action Pull	51	10.2	1.53	2.04	2.55	3.06	3.57					
			Push	100	1.25	2.37	3.63	4.12	5	6.12					
10	4		Pull	88	0.91	1.79	2.67	3.55	4.43	5.31					
			Double Push	100	2.00	3.00	4.00	5.00	6.00	7.00					
		[-1F-]	action Pull	88	1.76	2.64	3.52	4.40	5.28	6.16					
			Push	150	2.44	4.08	5.40	6.88	8.37	10.12					
12	6		Pull	123	1.61	2.84	4.07	5.30	6.53	7.76					
			Double Push	150	3.00	4.50	6.00	7.50	9.00	10.5					
		<del>  1</del>	action Pull	123	2.46	3.69	4.92	6.15	7.38	8.61					
			Push	200	3.50	5.00	7.40	8.20	9.10	12.00					
16	6		Pull	173	1.51	3.25	4.95	6.75	8.45	10.15					
			Double Push	200	4.00	6.00	8.00	10.00	12.00	14.00					
		[-1F-]	action Pull	173	3.46	5.20	6.90	8.70	10.40	12.10					
			Push	380	4.63	8.78	12.93	15.98	19.52	24.15					
20	8		Pull	330	3.70	5.88	10.30	13.6	16.9	20.20					
			Double Push	380	7.60	11.4	15.2	19.00	22.80	26.60					
		[	action Pull	330	6.60	9.90	13.20	16.5	19.80	23.10					
			Push	430	6.40	11.70	16.20	21.50	26.30	31.20					
25	10		Pull	352	3.52	4.14	7.66	11.18	14.70	18.22					
			Double Push	430	8.60	12.90	17.20	21.50	25.80	30.10					
							4477	action Pull	352	7.04	10.56	14.08	17.60	21.12	24.64

### **Storkes**

Function Tube I.D.		Hole-rod			Hole-rod	
8	5, 10, 15, 20, 25, 30, 40, 50, 80,100	25, 50, 80, 100	10, 25, 50	10, 25, 50	25, 50	
10	5, 10, 15, 20, 25, 30, 40, 50, 80,100	25, 50, 80, 100	10, 25, 50	10, 25, 50	25, 50	10, 25, 50
12	5, 10, 15, 20, 25, 30, 40, 50, 80, 100, 160	25, 50, 80, 100	10, 25	10, 25	25	10, 25, 50
16	5, 10, 15, 20, 25, 30, 40, 50, 80, 100, 160, 200	25, 50, 80, 100, 160	10, 25, 50	10, 25, 50	25, 50	10, 25, 50
20	5, 10, 15, 20, 25, 30, 40, 50, 80, 100, 160, 200, 300	25, 50, 80, 100, 160, 200	10, 25, 50	10, 25, 50	25, 50	10, 25, 50
25	5, 10, 15, 20, 25, 30, 40, 50, 80, 100, 160, 200, 300, 400, 500, 650	25, 50, 80, 100, 160, 200	10, 25, 50	10, 25, 50	25, 50	10, 25, 50

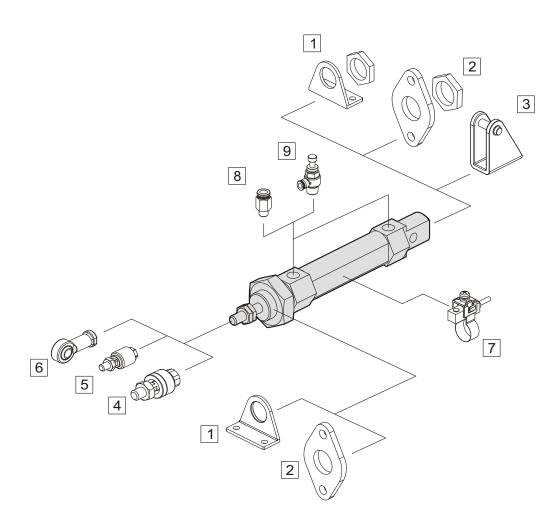
Note: Special strokes are available on request.



# MCMOC Accessories



## OVAL MICRO-CYLINDER

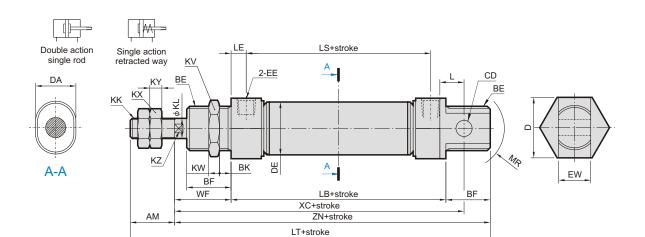


No.	Accessories	Page
1	Mounting accessories LB	J-57
2	Mounting accessories FA/FB	J-58
3	Mounting accessories SDB+PIN	J-58
4	Floating joint MFC	R-01
5	Floating joint MFCS	R-03
6	Female rod ends PHS	R-04
7	Sensor switch RCS+BK-81	J-57,R-12
8	Fitting PC (PISCO)	_
9	Speed controller JSC (PISCO)	_

# **MCMOC** Dimensions $\phi 8 \sim \phi 25$



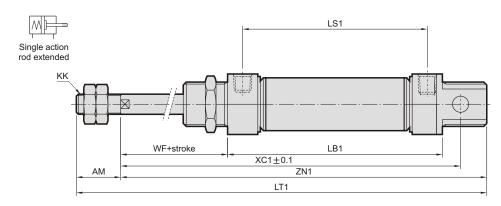
### **OVAL MICRO-CYLINDER**



	*	*			*				*	*		*	*	*			
Code Tube I.D.	AM	BE	BF	вк	<b>CD</b> (H9)	D	DA	DE	EE	<b>EW</b> (d13)	KL	KK	KV	KW	кх	KY	KZ
8	12	M12×1.25	13	7	4	14	8.3	11.8	M5	8	4	M4	19	6	7	2	-
10	12	M12×1.25	13	7	4	14	10.3	14.3	M5	8	4	M4	19	6	7	2	-
12	16	M16×1.5	17	8	6	20	12.3	17.3	M5	12	6	M6	23	8	10	3	5
16	16	M16×1.5	17	8	6	20	14.3	19.8	M5	12	6	M6	23	8	10	3	5
20	20	M22×1.5	20	9	8	27	20.5	25.5	G1/8	16	8	M8	32	11	13	4	7
25	22	M22×1.5	22	11	8	27	22.5	26.5	G1/8	16	10	M10×1.25	32	11	17	5	9

Code Tube I.D.	L	LB	LE	LS	LT	MR	<b>WF</b> ±1.2	<b>XC</b> ±1	zc	ZN
8	6	45	6	33	86	18	16	64	20	73
10	6	45	6	33	86	18	16	64	20	73
12	9	46	6	34	102	22	22	75	20	85
16	9	53	6	41	107	22	22	82	20	92
20	12	67	8	51	132	25	24	95	20	112
25	12	72	8	56	143	25	28	104	20	121

Dimension ISO 6432



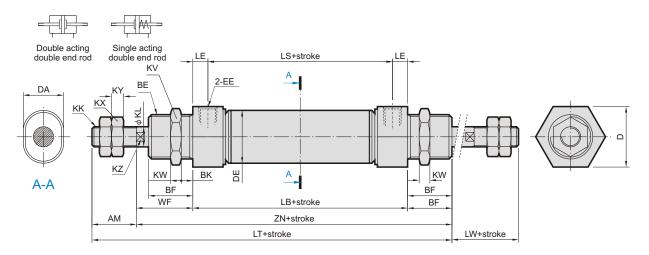
Code	LB1			LS1				LT1			XC1			ZN1		
Tube I.D.	10	25	50	10	25	50	10	25	50	10	25	50	10	25	50	
8	65	95	145	53	83	133	116	161	236	94	139	214	103	148	223	
10	65	95	145	53	83	133	116	161	236	94	139	214	103	148	223	
12	66	96	146	54	84	134	132	177	252	105	150	225	115	160	235	
16	73	103	153	61	91	141	137	182	257	112	157	232	122	167	242	
20	87	117	167	71	101	151	162	207	282	125	170	245	142	187	262	
25	92	122	172	76	106	156	173	218	293	134	179	254	151	196	281	



# **MCMOC** Dimensions $\phi 8 \sim \phi 25$



### **OVAL MICRO-CYLINDER**



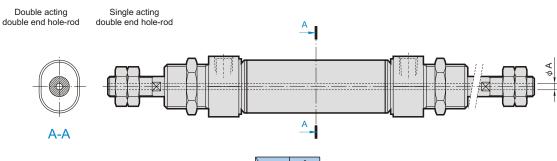
	*	*						*		*	*	*			
Code Tube I.D.	AM	BE	BF	вк	D	DA	DE	EE	KL	кк	KV	KW	кх	KY	ΚZ
8	12	M12×1.25	13	7	14	8.3	11.8	M5	4	M4	19	6	7	2	-
10	12	M12×1.25	13	7	14	10.3	14.3	M5	4	M4	19	6	7	2	-
12	16	M16×1.5	17	8	20	12.3	17.3	M5	6	M6	23	8	10	3	5
16	16	M16×1.5	17	8	20	14.3	19.8	M5	6	M6	23	8	10	3	5
20	20	M22×1.5	20	9	27	20.5	25.5	G1/8	8	M8	32	11	13	4	7
25	22	M22×1.5	22	11	27	22.5	26.5	G1/8	10	M10×1.25	32	11	17	5	9

Code Tube I.D.	LB	LE	LS	LT	LW	<b>WF</b> ±1.2	zc	ZN
8	45	6	33	86	15	16	20	73
10	45	6	33	86	15	16	20	73
12	46	6	34	102	22	22	20	85
16	53	6	41	107	20	22	20	92
20	67	8	51	132	23	24	20	112
25	72	8	56	143	29	28	20	121

Dimension ISO 6432







Code Tube I.D.	+0.15 +0
8	1
10	1
12	1.2
16	1.2
20	3.2
25	3.2

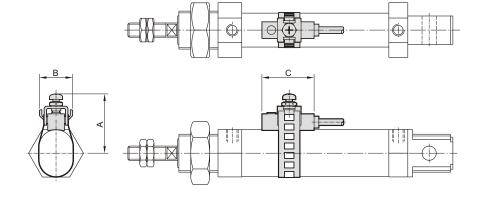




### **OVAL MICRO-CYLINDER**

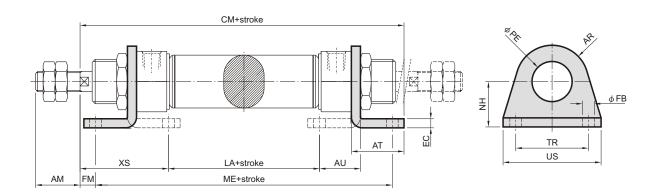
Sensor switch: RCS Sensor switch band: BK-81

Code Tube I.D.	Α	В	С
8	19.5	15	22
10	21	15	22
12	22.5	15	22
16	23.5	15	22
20	26.5	15	22
25	27	15	22



## **■** Mounting accessories

LB



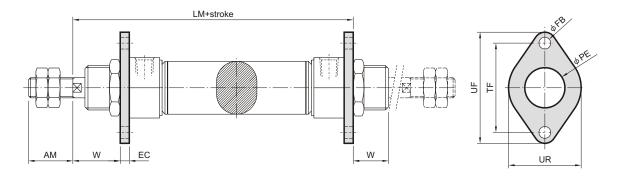
Code Tube I.D.	AM	AR	AT	AU	СМ	EC	FB	FM	LA	ME	NH	PE	TR	US	XS
8	12	10	16	10.5	76	4.5	4.5	5	30	67	16	12.1	25	35	23.5
10	12	10	16	10.5	76	4.5	4.5	5	30	67	16	12.1	25	35	23.5
12	16	12	21	13	89	5.5	5.5	9	27	74	20	16.1	32	42	32
16	16	12	21	13	101	5.5	5.5	9.5	34	80.5	20	16.1	32	42	32.5
20	20	20	29	17	117	6.5	6.5	8.5	43.5	101.5	25	22.1	40	54	36.5
25	22	20	29	17	131.5	6.5	6.5	12.5	48.5	108	25	22.1	40	54	40





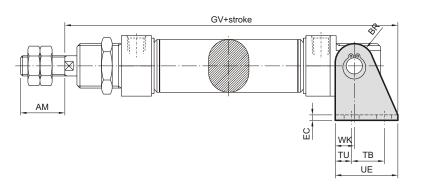
## OVAL MICRO-CYLINDER

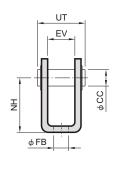




Code Tube I.D.	AM	EC	FB	LM	PE	TF	UF	UR	W
8	12	3	4.5	64	12.1	30	40	25	13
10	12	3	4.5	64	12.1	30	40	25	13
12	16	4	5.5	72	16.1	40	53	30	18
16	16	4	5.5	79	16.1	40	53	30	18
20	20	5	6.5	96	22.1	50	66	40	20
25	22	5	6.5	105	22.1	50	66	40	24

# SDB





Code Tube I.D.	AM	BR	СС	EC	EV	FB	GV	NH	ТВ	TU	UE	UT	WK
8	12	5	4	2.5	8.1	4.5	82	24	12.5	6.5	23	17	5
10	12	5	4	2.5	8.1	4.5	82	24	12.5	6.5	23	17	5
12	16	7	6	3	12.1	5.5	93	27	15	5	25	23	8
16	16	7	6	3	12.1	5.5	100	27	15	5	25	23	8
20	20	10	8	4	16.1	6.5	117	30	20	6	32.5	30	10
25	22	10	8	4	16.1	6.5	126.5	30	20	6	32.5	30	10

