# MCQV series ISO-VDMA STANDARD CYLINDERS





## Table for standard stroke

Tube I.D.		Stroke (mm)
φ 32,40	50,75,100,125	,150,175,200,250,300,350,400,450,500
φ 50,63	$\uparrow$	600
φ 80,100,125,160	$\uparrow$	600,700

• Stroke out of specification is also available.

• Please consult us if stroke out of specification.

## Features:

#### Non-lubrication:

Designs of oil-filled alloy.special housing and bushing provide the needed self-lubrication of piston rod.

#### High quality-long service life:

Hard anodized aluminum cylinder tubes resist corrosion and abrasion.

#### ISO-VDMA standard specification:

Conformance to ISO-6431 & VDMA-24562 specification. Unified design, most parts of each type are interchangeable among each other.

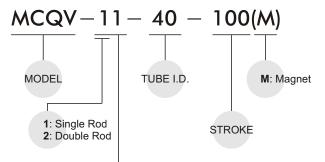
#### Cylinder mountings:

Available with a comprehensive selection of mountings for fixed or flexible installation.

#### Port thread PT. NPT. are also available.

Model			MCQV							
Tube I.D. (mm)	32,40	32,40 50,63 80,100 125								
Medium		Air								
Operating pressure range		0.5-	~9.9 kgf/	cm <sup>2</sup>						
Proof pressure		15 kgf/cm <sup>2</sup>								
Ambient temperature	-	-5~+6	0℃ (No	freezing	)					
Sensor switch			RCA							
Sensor switch holder	HV1	HV2	HV3	HV4	PM16					

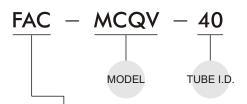
### Order example:



STYLE:

Co	de	Symbol	Description								
1	1		Double acting / Male thread								
2	1		Dual rod / Male thread								
2	7		Dual rod / Adjustable male thread (Please mark "adjustable distance(mm)" at order list)								

## Mounting accessories:

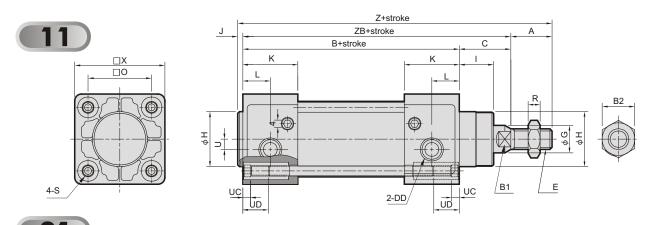


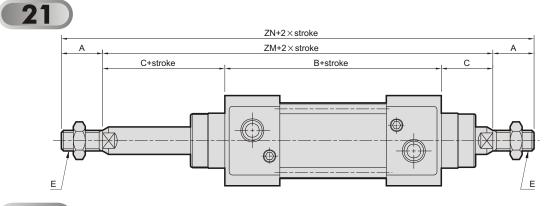
#### MOUNTING TYPE

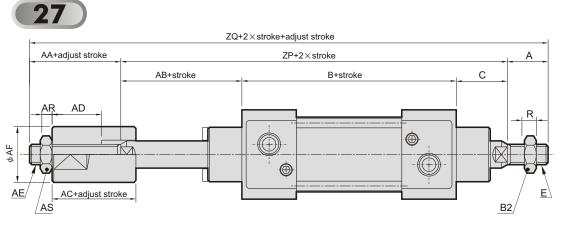
<b>,</b> ,,_,_,_,,_,,,,,,,,,,,,,,,,	LB
	LD
€	FAC
	FBC
₽	CA
	СВ
	CDB (+CB+Pin)
	тс
	ТА
	ТВ

MCQV Dimensions  $\phi$  32~  $\phi$  100 ISO-VDMA STANDARD CYLINDERS



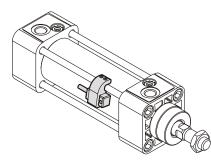


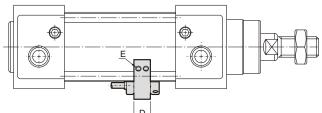


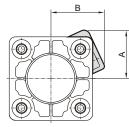


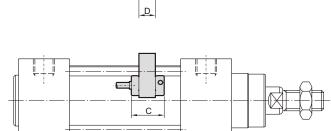
Code Tube I.D.	Α	AA	AB	AC	AD	AE	AF	AR	AS	в	B1	B2	С	DD	E	G	Н	Ι	J	κ	L	0	R
32	22	19	23	12	7	M10×1.25	20	6	17	94	10	17	26	G 1/8	M10×1.25	12	30	16	4	26	13	32.5	5
40	24	20	27	12	7	M12×1.25	30	7	19	105	13	19	30	G 1/4	M12×1.25	16	35	20	4	30	15	38	6
50	32	20	32	15	10	M16×1.5	40	8	24	106	16	24	37	G 1/4	M16×1.5	20	40	25	4	30	15	46.5	8
63	32	20	32	15	10	M16×1.5	40	8	24	121	16	24	37	G 3/8	M16×1.5	20	45	25	4	32	16	56.5	8
80	40	32	41	20	14	M22×1.5	50	13	32	128	21	30	46	G 3/8	M20×1.5	25	45	32	4	38	19	72	10
100	40	32	44	20	14	M22×1.5	50	13	32	138	21	30	51	G 1/2	M20×1.5	25	55	35	4	40	21	89	10

Code Tube I.D.	S	U	UC	UD	Х	Z	ZB	ZM	ZN	ZP	ZQ
32	M6×1.0	5	4	12	47	146	120	146	190	143	184
40	M6×1.0	4	4	12	53	163	135	165	213	162	206
50	M8×1.25	4	4	16	65	179	143	180	244	175	227
63	M8×1.25	7	4	16	75	194	158	195	259	190	242
80	M10  imes 1.5	7	4	18	95	218	174	220	300	215	287
100	M10×1.5	7	4	18	115	233	189	240	320	233	305

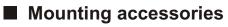




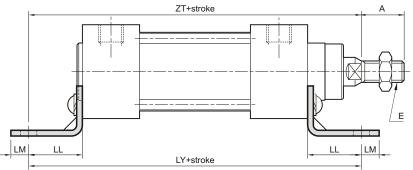


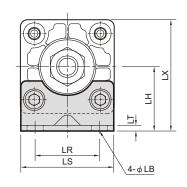


Code Tube I.D.	Sensor switch	Hold	Α	В	С	D	E
32	RCA	HV1	26.5	33.5	26	13	$M4 \times 10L$
40	RCA	HV1	29.5	36.5	26	13	$M4 \times 10L$
50	RCA	HV2	37.5	41.5	26	13	M4  imes 10L
63	RCA	HV2	42.5	46.5	26	13	$M4 \times 10L$
80	RCA	HV3	49.5	54.5	26	13	M5  imes 16L
100	RCA	HV3	57.5	62.5	26	13	M5×16L
125	RCA	HV4	_	_	26	13	$M4 \times 10L$
160	RCA	PM16	—	—	26	12	$M4 \times 10L$



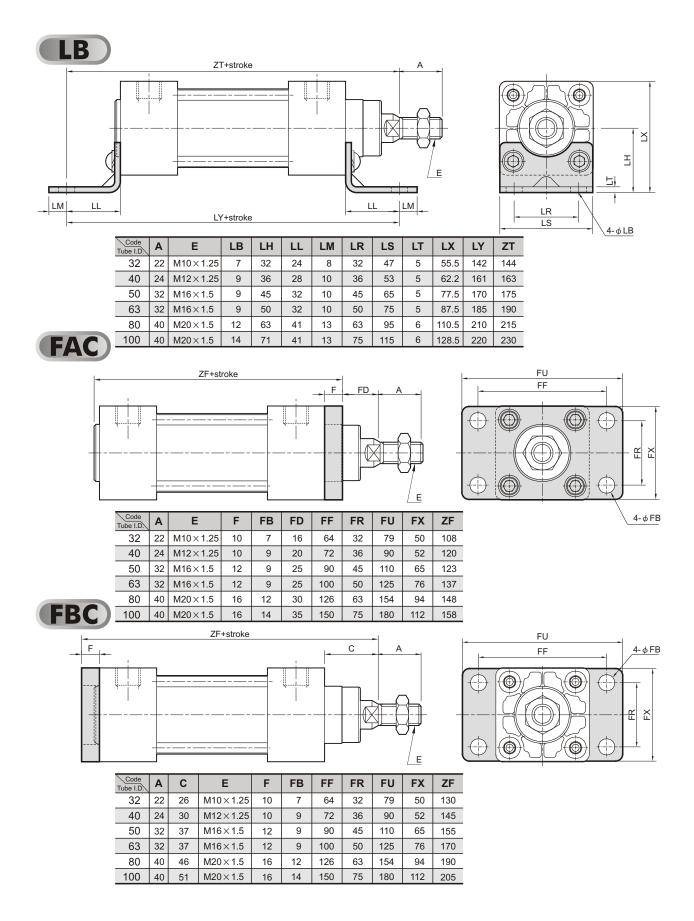






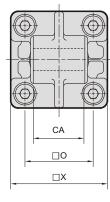
Code Tube I.D.	A	E	LB	LH	LL	LM	LR	LS	LT	LX	LY	ZT
32	22	M10×1.25	7	32	24	8	32	47	5	55.5	142	144
40	24	M12×1.25	9	36	28	10	36	53	5	62.2	161	163
50	32	M16×1.5	9	45	32	10	45	65	5	77.5	170	175
63	32	M16×1.5	9	50	32	10	50	75	5	87.5	185	190
80	40	M20×1.5	12	63	41	13	63	95	6	110.5	210	215
100	40	M20×1.5	14	71	41	13	75	115	6	128.5	220	230

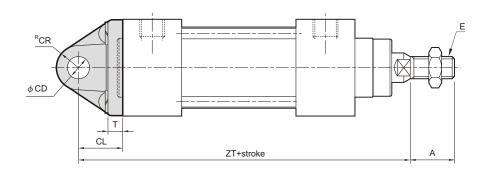






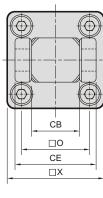


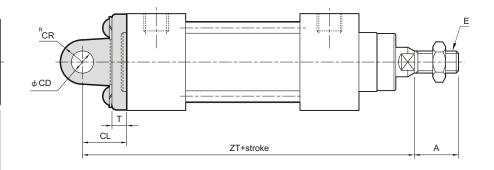




Code Tube I.D.	Α	CA	CD	CL	CR	E	0	Т	Х	ZT
32	22	$26\substack{-0.1\\-0.3}$	10 <sup>H9</sup>	22	10.5	M10×1.25	32.5	10	47	142
40	24	$28\substack{-0.1\\-0.3}$	12 <sup>H9</sup>	25	12	M12×1.25	38	9	53	160
50	32	$32^{-0.1}_{-0.3}$	12 <sup>H9</sup>	27	12	M16×1.5	46.5	9	65	170
63	32	$40\substack{-0.1\\-0.3}$	16 <sup>H9</sup>	32	18	M16×1.5	56.5	9	75	190
80	40	$50\substack{-0.1\\-0.3}$	16 <sup>H9</sup>	36	17	M20×1.5	72	12	95	210
100	40	$60^{-0.1}_{-0.3}$	20 <sup>H9</sup>	41	21	M20×1.5	89	12	112	230



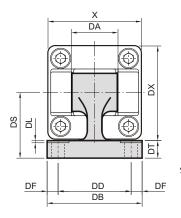


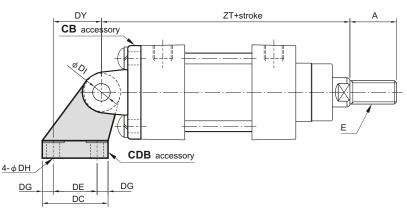


Code Tube I.D.	Α	СВ	CD	CE	CL	CR	E	0	т	Х	ZT
32	22	$26\substack{+0.3\\+0.1}$	10 <sup>H9</sup>	45	22	10.5	M10×1.25	32.5	10	47	142
40	24	$28\substack{+0.3\\+0.1}$	12 <sup>H9</sup>	52	25	12	M12×1.25	38	9	53	160
50	32	$32^{+0.3}_{+0.1}$	12 <sup>H9</sup>	60	27	12	M16×1.5	46.5	9	65	170
63	32	$40^{+0.3}_{+0.1}$	16 <sup>H9</sup>	70	32	18	M16×1.5	56.5	9	75	190
80	40	$50^{+0.3}_{+0.1}$	16 <sup>H9</sup>	90	36	17	M20×1.5	72	12	95	210
100	40	$60^{+0.3}_{+0.1}$	20 <sup>H9</sup>	110	41	21	M20×1.5	89	12	112	230

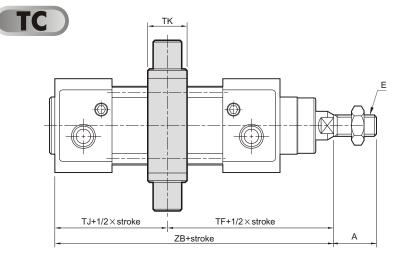


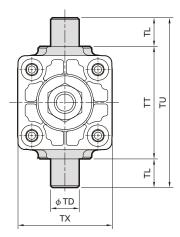






Code Tube I.D.	Α	DA	DB	DC	DD	DE	DF	DG	DH	DI	DL	DS	DT	DX	DY	E	Х	ZT
32	22	26	50	30	38	18	6	6	6.6	10	1.5	32	8	47.5	21	M10×1.25	47	142
40	24	28	53	34	41	22	6	6	6.6	12	1.5	36	10	52.5	24	M12×1.25	53	160
50	32	32	65	45	50	30	7.5	7.5	9	12	1.5	45	12	65.5	33	M16×1.5	65	170
63	32	40	67	50	52	35	7.5	7.5	9	16	1.5	50	12	75.5	37	M16×1.5	75	190
80	40	50	86	60	66	40	10	10	11	16	2.5	63	14	96.5	47	M20×1.5	95	210
100	40	60	96	70	76	50	10	10	11	20	2.5	71	15	113.5	55	M20×1.5	115	230





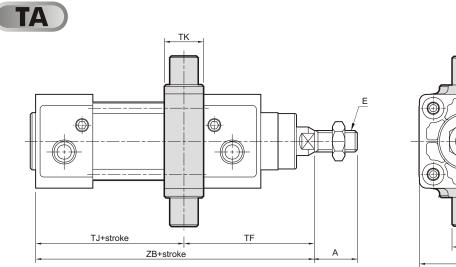
Code Tube I.D.	Α	E	TD	TF	TJ	тк	TL	TT	TU	ΤХ	ZB
32	22	M10×1.25	12 <sup>e8</sup>	73	47	22	12	50	74	47	120
40	24	M12×1.25	16 <sup>e8</sup>	82.5	52.5	22	16	63	95	53	135
50	32	M16×1.5	16 <sup>e8</sup>	90	53	22	16	75	107	66	143
63	32	M16×1.5	20 <sup>e8</sup>	97.5	60.5	28	20	90	130	78	158
80	40	M20×1.5	20 <sup>e8</sup>	110	64	34	20	110	150	95	174
100	40	M20×1.5	25 <sup>e8</sup>	120	69	40	25	132	182	114	189

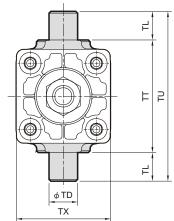


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E 2

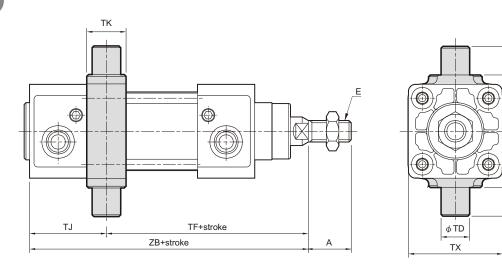
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Code	•	Е	TD	TF	without	magnet	mag	gnet	тк	TL	тт	ти	тх
Tube I.D.	Α	E	ID	16	TJ	ZB	TJ	ZB	IK		TT	10	17
32	22	M10×1.25	12 <sup>e8</sup>	64	56	120	86	150	22	12	50	74	47
40	24	M12×1.25	16 <sup>e8</sup>	72	63	135	93	165	22	16	63	95	53
50	32	M16×1.5	16 <sup>e8</sup>	79	64	143	94	173	22	16	75	107	66
63	32	M16×1.5	20 <sup>e8</sup>	84	74	158	104	188	28	20	90	130	78
80	40	M20×1.5	20 <sup>e8</sup>	102	72	174	112	214	34	20	110	150	95
100	40	M20×1.5	25 <sup>e8</sup>	112	77	189	117	229	40	25	132	182	114

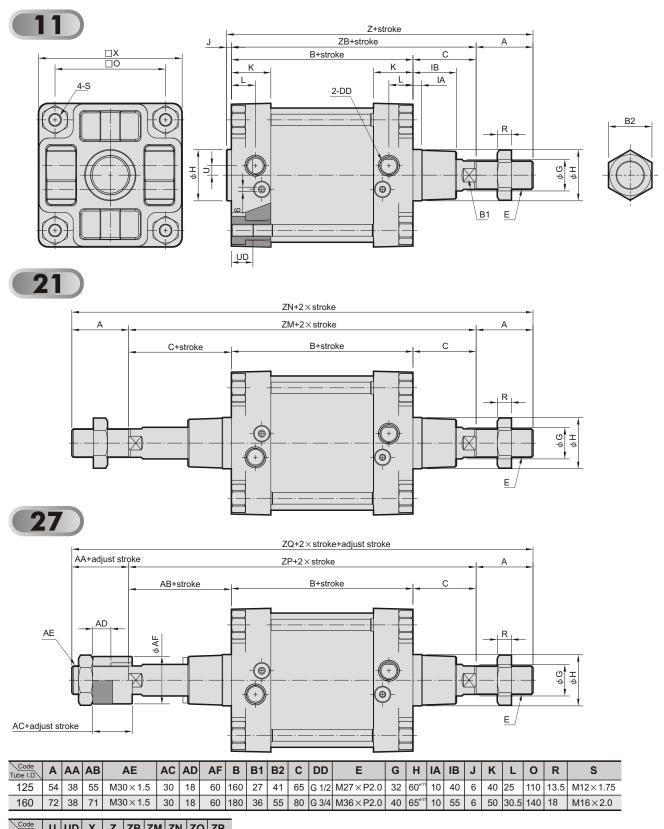
TB



Code	^	Е	TD	without	magnet	maę	gnet	тJ	тк	TL	тт	ти	тх
Tube I.D.	Α	<b>_</b>	טו	TF	ZB	TF	ZB	15	IN	16		10	
32	22	M10×1.25	12 <sup>e8</sup>	82	120	112	150	38	22	12	50	74	47
40	24	M12×1.25	16 <sup>e8</sup>	93	135	123	165	42	22	16	63	95	53
50	32	M16×1.5	16 <sup>e8</sup>	101	143	131	173	42	22	16	75	107	66
63	32	M16×1.5	20 <sup>e8</sup>	111	158	141	188	42	28	20	90	130	78
80	40	M20×1.5	20 <sup>e8</sup>	118	174	158	214	56	34	20	110	150	95
100	40	M20×1.5	25 <sup>e8</sup>	128	189	168	229	61	40	25	132	182	114



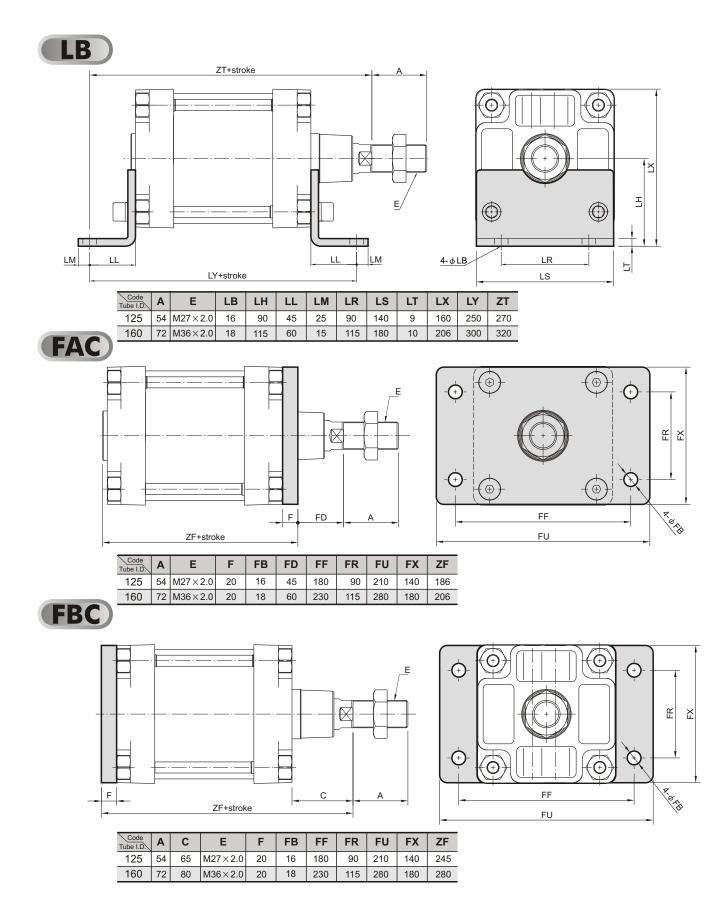




Tube I.D.	U	00	^	2	20		ZN	20	ZP
125	11	22	140	285	225	290	398	372	280

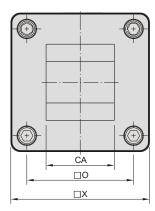
12 27 182 338 260 340 484 441 331

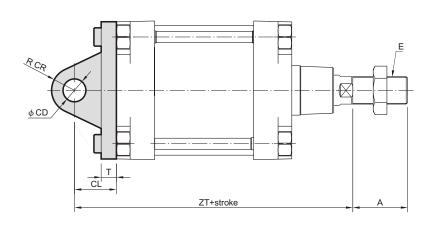






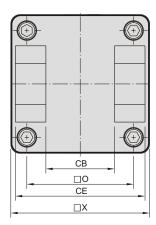


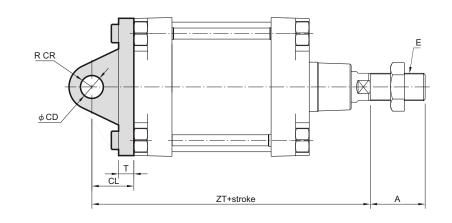




Code Tube I.D.	Α	CA	CD	CL	CR	E	0	Т	Х	ZT
125	54	$70\substack{-0.1\\-0.3}$	25 <sup>H9</sup>	50	25	M27×2.0	110	20	140	275
160	72	$90\substack{-0.5\\-1.2}$	30 <sup>H9</sup>	55	30	M36×2.0	140	20	180	315

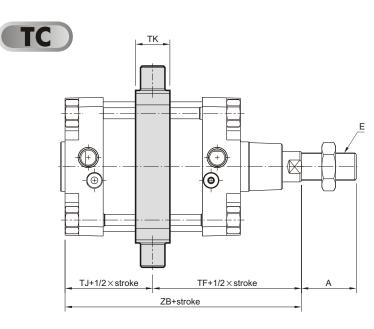


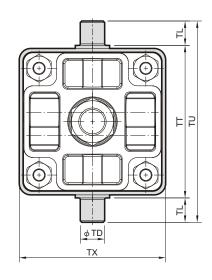




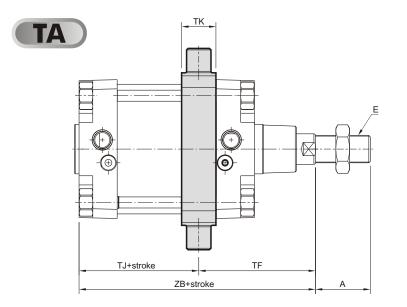
Code Tube I.D.	Α	СВ	CD	CE	CL	CR	E	0	т	Х	ZT
125	54	70 <sup>H14</sup>	25 <sup>H9</sup>	$130^{+0}_{-1.0}$	50	25	M27×2.0	110	20	140	275
160	72	90 <sup>H14</sup>	30 <sup>H9</sup>	$170^{+0}_{-0.7}$	55	30	M36×2.0	140	20	180	315

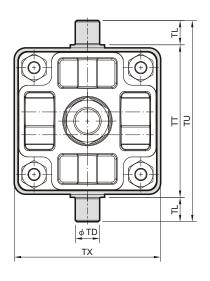






Code Tube I.D.	Α	E	TD	TF	ТJ	тк	TL	TT	TU	ΤХ	ZB
125	54	M27×2.0	25 <sup>e9</sup>	145	80	40	25	160	210	155	225
160	72	M36×2.0	32 <sup>e9</sup>	170	90	45	32	200	264	192	260





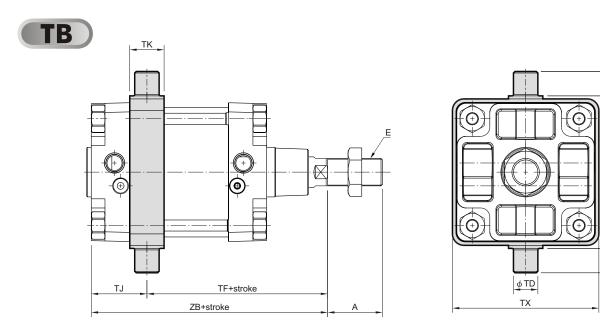
Code Tube I.D.	Α	E	TD	TF	ТJ	тк	TL	TT	ΤХ	TU	ZB
125	54	M27×2.0	25 <sup>e9</sup>	125	100	40	25	160	155	210	225
160	72	M36×2.0	32 <sup>e9</sup>	153	107	45	32	200	192	264	260



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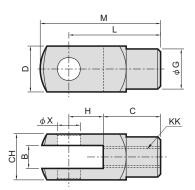
Code Tube I.D.	Α	E	TD	TF	ТJ	тк	TL	TT	TU	ΤХ	ZB
125	54	$M27\!\times\!2.0$	25 <sup>e9</sup>	165	60	40	25	160	210	155	225
160	72	M36×2.0	32 <sup>e9</sup>	187	73	45	32	200	264	192	260

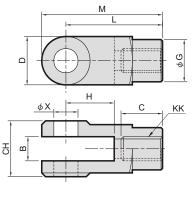


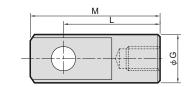


φ 32, φ 40

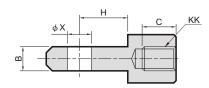
φ 50∼ φ 100





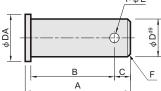


I connector



Code	E	3	(	;	С	Н	0	)	0	3	ł	ł	L	-	K	ĸ	N	Λ	<b>X</b> <sup>H9</sup>
Tube I.D.	Y	Ι	Υ	Ι	Υ	Ι	Υ	Ι	Y	Ι	Υ	Ι	Υ	Ι	Υ	Ι	Y	Ι	^
32	$10^{+0.5}_{+0.15}$	$10\substack{-0.1\\-0.2}$	20	17	19	$\nearrow$	19	$\square$	φ18	φ20	20	15	40	40	M10>	< 1.25	52	52	$\phi 10^{+0.04}_{0}$
40	$12^{+0.5}_{+0.15}$	$12^{-0.1}_{-0.2} \\$	24	21	24	$\nearrow$	24	$\bigtriangledown$	φ20	φ24	24	18	48	48	M12>	< 1.25	62	62	$\phi_{12^{+0.04}}$
50	$16^{+0.3}_{+0.1}$	$16\substack{-0.1\\-0.3}$	28	23	32		32	$\square$	<i>φ</i> 28	φ32	32	32	64	64	M16>	< 1.5	89	86	$\phi_{16}^{+0.04}$
63	$16^{+0.3}_{+0.1}$	$16\substack{-0.1\\-0.3}$	28	23	32	$\nearrow$	32	$\square$	<i>φ</i> 28	φ32	32	32	64	64	M16>	< 1.5	89	86	$\phi_{16^{+0.04}}$
80	$20^{+0.3}_{+0.1}$	$20^{-0.1}_{-0.3}$	33	30	45	$\nearrow$	40	$\square$	¢36	<i></i> φ36	40	40	80	80	M20>	< 1.5	100	108	$\phi_{20}^{+0.05}$
100	$20^{+0.3}_{+0.1}$	$20^{-0.1}_{-0.3}$	33	30	45	$\nearrow$	40	$\square$	<i></i> \$36	<i></i> φ36	40	40	80	80	M20>	< 1.5	100	108	$\phi_{20}^{+0.05}$

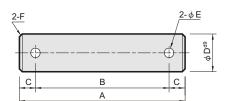




### for Y.I connector

Code Tube I.D.	Α	В	С	<b>D</b> <sup>d9</sup>	DA	Е	F	Split pin
32	30	25	3.5	$\phi  10^{-0.06}_{-0.09}$	14	3.2	1	3.2×20L
40	37	30	5	$\phi_{12^{-0.06}_{-0.09}}$	16	3.2	1	3.2×20L
50 63	47	37	7	$\phi 16^{-0.05}_{-0.09}$	22	4	1	4×25L
80 100	62	50	8	ф20 <sup>-0.06</sup> -0.11	30	5	1.5	5×35L

Pin for CA.CB

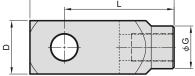


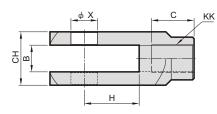
for	CA.CB
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Code Tube I.D.	Α	В	С	<b>D</b> <sup>d9</sup>	Е	F	Split pin
32	69	55	7	$\phi  10^{-0.05}_{-0.09}$	4	1.0	4×20L
40	76	62	7	$\phi_{12^{-0.05}_{-0.09}}$	4	1.0	4×20L
50	84	70	7	$\phi_{12^{-0.05}_{-0.09}}$	4	1.0	4×20L
63	94	80	7	$\phi_{16^{-0.05}_{-0.09}}$	4	1.0	4×30L
80	117	100	8.5	$\phi_{16^{-0.05}_{-0.09}}$	5	1.5	5×30L
100	137	120	8.5	$\phi_{20^{-0.05}_{-0.09}}$	5	1.5	5×35L

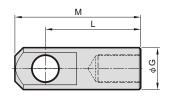


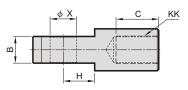






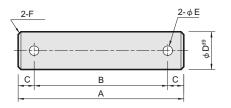
# I connector





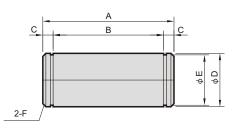
Code	В		B C		C C		CH D		G		Н		KK		L		М		<b>X</b> <sup>F7</sup>	
Tube I.D.	Y	Ι	Υ	Ι	Υ	I	Υ	Ι	Υ	Ι	Y	Ι	Υ	I	Υ	Ι	Υ	1	Y	1
125	$30^{+0.52}_{0}$	$30\substack{-0.2\\-0.3}$	56	51	55	$\square$	55	$\square$	48	55	54	40	M27	×2.0	110	110	148	145	$30^{+0.52}_{+0}$	$30^{+0.04}_{+0.02}$
160	$35^{+0.62}_{0}$	$35\substack{-0.2\\-0.3}$	56	56	70	$\square$	70	$\square$	56	55	72	41	M36	×2.0	144	125	189	165	$35^{+0.05}_{+0.02}$	$35^{+0.05}_{+0.02}$





Code Tube I.D.	Α	В	С	<b>D</b> <sup>d9</sup>	Е	F	Split pin	
CB	157	140	8.5	$\phi_{25^{-0.07}_{-0.12}}$	5	1.5	5×36L	
Y	81	64	8.5	$\phi  30^{-0.07}_{-0.12}$	6.3	1.5	6.3×40L	





Code Tube I.D.	Α	В	С	D	Е	F	Snap ring	
CB	186	172	7	$30^{^{e8}-0.05}_{0.09}$	$28.6_{-0.21}^{0}$	2	STW-30	
Y	86	72	7	$35^{^{h7}-0}_{0.03}$	33 <sup>0</sup> <sub>-0.25</sub>	2	STW—35	