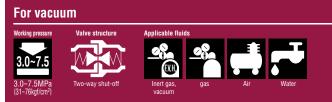
For Inert Gas, Vacuum

SP-V Cupla





Adopted Fluoro-rubber (FKM), HNBR
and Chloroprene rubber as the standard
seal materials to suit air conditioner
and refrigerator production lines

Standard body materials are brass and stainless steel (Note: Models 4P-V and 6P-V of stainless steel body are made-to order items)

The above photos are for 6SP-V

Automatic shut-off valves in both socket and plug for vacuum applications. Each can withstand a vacuum of as high as 1.3×10^{-1} Pa even when disconnected.

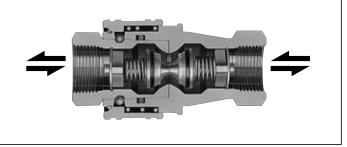
- Uses automatic shut-off valves with ultra-tight sealed construction in both socket and plug. Ideal for vacuum applications.
- Having automatic shut-off valves in both socket and plug facilitates easy fluid handling. Suitable for a wide range of vacuum applications as high as 1.3 \times 10⁻¹ Pa {1 x 10⁻³ mmHg} even when disconnected.
- Three types of seal material are available to suit any of the diversified production lines for air conditioners, refrigerators or similar.
- Can be connected with SP Cupla, Charge Cupla CS type and Charge Cupla CN type.

Specifications						
Body material	Brass (standard material)		Stainless steel (standard material)	Stainless steel (made-to-order item)		
Size	1/4" • 3/8"	1/2" • 3/4"	1/4" • 3/8"	1/2" • 3/4"		
Working pressure MPa {kgf/cm ² }	5.0 {51}	3.0 {31}	7.5 {76}	4.5 {46}		
Pressure resistance MPa {kgf/cm ² }	7.5 {76}	4.5 {46}	10.0 {102}	6.5 {66}		
Seal material Working temperature range	Seal material	Mark	Working temperature range	Remarks		
	Chloroprene rubber	CR (C308)	-20°C~+80°C	Standard material		
	Fluoro rubber	FKM (X-100)	-20°C~+180°C	Standard material		
	Hydrogenated nitrile rubber	HNBR (H708)	-20°C~+120°C	Standard material		

Max. Tightening Torque N•m {kgf•cm					N•m {kgf•cm}
Size		1/4"	3/8"	1/2"	3/4"
Torque	Brass	9 {92}	12 {122}	30 {306}	50 {510}
	Stainless steel	14 {143}	22 {224}	60 {612}	90 {918}

Flow Direction

Fluid may flow in either direction from plug or from socket side when coupled.



Interchangeability

Socket and plug with different sizes cannot be connected to each other. Interchangeable with SP Cuplas but take heed of flow rate reduction.

Min. Cross-Sectional Area				(mm²)
Model	2SP-V	3SP-V	4SP-V	6SP-V
Min. Cross-Sectional Area	17	48	71	110

Suitability for Vacuum	1.3 × 10 ⁻¹ Pa {1 × 10 ⁻³ mmHg}		
Socket only	Plug only	When connected	
Operational	Operational	Operational	

Admixture of air on connection $(m\ell)$					
Model	2SP-V	3SP-V	4SP-V	6SP-V	
Volume of air	1.02	2.40	3.20	10.50	

Flow Rate – Pressure Loss Characteristics

[Test conditions] •Fluid : water •Temperature: $25^{\circ}C \pm 5^{\circ}C$

