# Multi Cupla Series Multi Cupla MAS Type / MAT Type

### 7.0MPa {71kgf/cm<sup>2</sup>} general purpose type





\* The types are classified by the method of mounting on the base plate.

## Connects multiple lines simultaneously with a single operation for different fluids and sizes.

- Ideal for automated hydraulic or pneumatic cylinder operated systems that need to connect and disconnect several lines simultaneously.
- Automatic shut-off valves in both sockets and plugs ensure no outflow of fluid on disconnection.
- Body materials other than stainless steel are available, which can be ordered with or without valves (made-to-order products).
- Snap-ring and screw thread-in types to mount on the base plate are standardized.
- MAS type can accept axial eccentricity of socket and plug, or allow a plate hole position tolerance of ±0.3mm because of the O-ring around the body.

Specifications				
Body material	Stainless steel (with Autocatalytic Nickel-Phosphorus coating)			
Size	1/4" • 3/8" • 1/2" • 3/4" • 1"			
Working pressure MPa {kgf/cm <sup>2</sup> }	7.0 {71}			
Pressure resistance MPa {kgf/cm <sup>2</sup> }	10.0 {102}			
Seal material Working temperature range	Seal material	Mark	Working temperature range	Remarks
	Fluoro rubber	FKM (X-100)	-20°C~+180°C	Standard material

### Interchangeability

MAS & MAT or MAS & MAS types of the same size are to be connected. Connection between the same MAT types virtually not possible due to no allowance for the eccentricity.

Min. Cross-Sectional Area (					(mm²)
Model	1/4"	3/8"	1/2"	3/4"	1"
Min. Cross-Sectional Area	23	49	75	145	220

Suitability for Vacuum	1.3	1.3 x 10 <sup>-1</sup> Pa {1 x 10 <sup>-3</sup> mmHg}		
Socket only	Plug only	When connected		
_	_	Operational		

Admixture of air on connection (n					(mℓ)
Size	1/4"	3/8"	1/2"	3/4"	1"
Volume of spillage	1.1	2.4	3.2	10.5	17.0

Appropriate load to maintain the connection when the line is pressurized (Internal pressure 10.0MPa (102kgt/cm <sup>2</sup> ))					
Size	1/4"	3/8"	1/2"	3/4"	1"
Maximum acceptable Load kN {kgf}	1.9 {193}	3.1 {319}	5.5 {561}	8.6 {875}	12.3 {1258}
Min. required load N at pressure P (MPa) {kgf at pressure p (kgf/cm <sup>2</sup> )}	P×185+45 {p×1.85+4.5}	Px310+70 {px3.1+7}	Px545+75 {px5.45+7.5}	P×850+95 {p×8.5+9.5}	Px1225+120 {px12.25+12}

#### Flow Rate – Pressure Loss Characteristics

 $\begin{array}{ll} \mbox{(Test conditions)} & \mbox{-Fluid} & \mbox{Hydraulic oil} & \mbox{-Temperature} & \mbox{30^{\circ}C} \pm 5^{\circ}C \\ & \mbox{-Fluid} viscosity & \mbox{32} \times 10^{6}m^2/s & \mbox{-Density} & \mbox{0.87} \times 10^{3}kg/m^3 \\ \end{array}$ 



