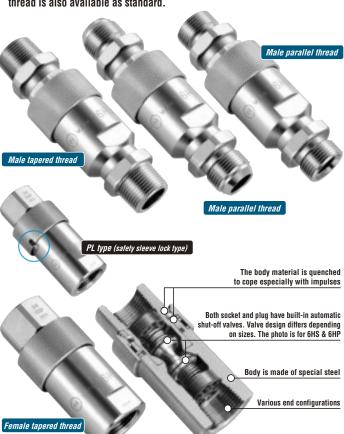
For High Pressure HSP Cupla For hydraulic pressure from 14.0 to 20.6 MPa {142 to 210 kgf/cm²} Working pressure Valve structure Applicable fluids

Special steel body is tough against vibration and impact! Male and female thread end configurations are available. Low pressure loss characteristic suits hydraulic equipment applications.

- Quenched special steel body!
 Powerful impact resistance, especially against impulses.
- Automatic shut-off valves in both socket and plug prevent fluid spill out on disconnection. Easy to handle.
- In addition to conventional female thread type, male thread types (male tapered thread, male parallel thread with 30° flare, and male parallel thread with 30° cone-seat) are newly added. Male thread types are designed especially for direct connection to hydraulic power units effectively.
- Male parallel thread type complies with both metal seal and 0-ring seal.
 (In case of 0-ring seal, 0-rings available in the market can be used.)
- Optional HSP-DC Cuplas are available for die-casting machine applications with severe pressure variation.
- The overall length of male thread type is shorter than that of female thread type plus conversion nipple available in the market.
- PL type (Safety sleeve lock type) for 2HS to 8HS (except 66HS) with female thread is also available as standard.



Specifications									
Body material		Special steel (Nickel-plated)							
Size (Thread)		1/4", 3/8", 1	/2", 3/4", 1"	1 1/4", 1 1/2"	2"				
Working pressure	MPa	20	1.6	18.0	14.0				
	kgf/cm²	21	10	183	142				
	bar	20)6	180	140				
	PSI	29	90	2610	2030				
Seal material Working temperature range		Seal material	Mark	Working temperature range	Remarks				
		Nitrile rubber	NBR (SG)	-20°C to +80°C	Standard material				
		Fluoro rubber	FKM (X-100)	-20°C to +180°C	Available on request				

Max. Tightening Torque Nm {kgf•cm}									f•cm}
Size (Thread)		1/4"	3/8"	1/2"	3/4"	1"	1 1/4"	1 1/2"	2"
Torque	Female thread	28 {286}	45 {459}	90 {918}	100 {1020}	180 {1836}	290 {2958}	350 {3570}	500 {5100}
	Male taper thread	28 {286}	45 {459}	90 {918}	100 {1020}	_	_	1	_
	Parallel male thread	25 {255}	35 {357}	60 {612}	120 {1224}	_	_	_	_

Flow Direction
Fluid may flow in either direction from plug or from socket side when coupled.

Interchangeability

4HSP with 6HSP or 10HSP with 12HSP can be connected each other. Other combinations of different sizes are not connectable.

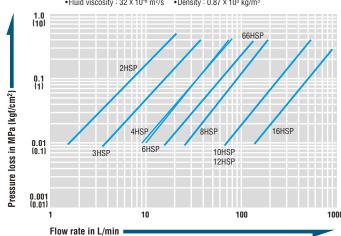
Min. Cross-Sectional Area (mm²)									(mm²)
Model	2HSP	3HSP	4HSP	6HSP	66HSP	8HSP	10HSP	12HSP	16HSP
Min. cross- sectional area	21	37	77	77	145	203	595	595	1084

Suitability for Vacuum	1.3	1.3 x 10 ⁻¹ Pa {1 x 10 ⁻³ mmHg}			
Socket only	Plug only	When connected			
_	_	Operational			

Admixture of Air on Connection Admixture of air may vary depending upon the usage conditions.								(mL)	
Model	2HSP	3HSP	4HSP	6HSP	66HSP	8HSP	10HSP	12HSP	16HSP
Volume of air	0.7	1.9	3.5	3.5	8.2	12.4	44	44	156

Flow Rate - Pressure Loss Characteristics

 $\begin{array}{cccc} \hbox{(Test conditions)} & \bullet \hbox{Fluid} : \hbox{Hydraulic oil} & \bullet \hbox{Temperature} : 30^\circ C \pm 5^\circ C \\ & \bullet \hbox{Fluid viscosity} : 32 \times 10^{-6} \ m^2/s & \bullet \hbox{Density} : 0.87 \times 10^3 \ kg/m^3 \\ \end{array}$



The flow volume of male thread type is increased by 5 to 10% compared with that of female thread type with conversion nipple.

\triangle Precautions for use

There is no interchangeability between HSP Cupla and 210 Cupla or 280 Cupla. Do not connect to each other even if sizes are similar.