# BORING ATRA ACE Manual feed

#### Portable Magnetic Base Drilling Machine

## **Reversible Feed Handles**

Feed handles can be positioned on the right or left hand side for ease of drilling and mounting in confined spaces. **Optional** One-Touch adapter

Optional One-Touch adapter allows the use of up to 13mm twist drills to be used in the original arbor.



### **Optional** Jet Oiling System

Optional Jet Oiling System for use with all drilling applications and types of cutters to extend cutter life and increase hole output.



# **Optional** Chip Breaker

Optional chip breaker helps prevent the cutter from plugging the hole with chip debris, causing some false overloads and cutter life loss.



## **Body Height Adjustment**

Loosening the pillar clamp allows the complete frame to be lifted up to a maximum of 60mm for specific drilling. The use of Hi-Broach cutters require the frame to be at the lowest position, while twist bit drilling required the appropriate amount of elevation to be adjusted for safe operation. The pillar clamp is required to be tightened before safe drilling may take place.

Note: Always engage the magnet before adjusting the body height.





#### Specifications

			W0 0000	
Model			W0-3200	
Power Source (Single Phase)			220~240 V AC 50/60Hz	
Electric Drill	Rated Power Consumption W		900	
	Rated Current	А	4.3	
	No Load Speed	min <sup>-1</sup> (rpm)	(rpm) 530	
Magnet Power Consumption W		70		
Hole-cutting Capacity		Cutter	Hole Diameter	Plate Thickness
One-touch type HI-BROACH 25L		12 to 32 mm	9 to 50 mm	
Magnet Holding Power N (kgf)		9,000		
Magnet Dimensions mm		99 × 177		
Mass (Weight) kg		13		
Standard Accessories		• Guard Ass'y : 1 set • Pilot Pin 08050 : 1 pc. • 3 mm Hex Socket Screw Key : 1 pc. • 8 x 10 mm Spanner : 1 pc. • Side Handle Ass'y : 1 set • Safety Strap : 1 pc.		