

Designed to use Jetbroach Carbide Tipped Annular Cutters

ATRA ACE
Manual feed
Model **WOJ-3200**



Reversible Feed Handles

Feed handles can be positioned on the right or left hand side for ease of drilling and mounting in confined spaces.



Optional Chip Breaker

Optional chip breaker helps prevent the cutter from plugging the hole with chip debris, causing some false overloads and cutter life loss.



Body Height Adjustment

Loosening the pillar clamp allows the complete frame to be lifted up to a maximum of 60mm for specific drilling. The use of Hi-Broach cutters require the frame to be at the lowest position, while twist bit drilling required the appropriate amount of elevation to be adjusted for safe operation. The pillar clamp is required to be tightened before safe drilling may take place.

Note: Always engage the magnet before adjusting the body height.

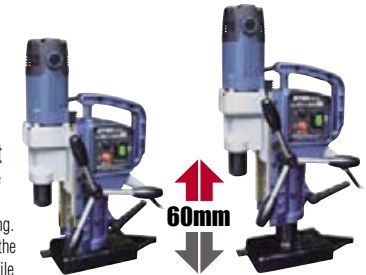
Optional One-Touch adapter

Optional One-Touch adapter allows the use of up to 13mm twist drills to be used in the original arbor.



Optional Jet Oiling System

Optional Jet Oiling System for use with all drilling applications and types of cutters to extend cutter life and increase hole output.



Specifications

Model		WOJ-3200		
Power Source (Single Phase)		220~240 V AC 50/60Hz		
Electric Drill	Rated Power Consumption	W	950	
	Rated Current	A	4.3	
	No Load Speed	min ⁻¹ (rpm)	870	
Magnet Power Consumption		W	70	
Hole-cutting Capacity		Cutter	Hole Diameter	Plate Thickness
One-touch type JETBROACH			17.5 to 32 mm	9 to 50 mm
Magnet Holding Power		N (kgf)	9,000 (918)	
Magnet Dimensions		mm	99 x 177	
Mass (Weight)		kg	13	
Standard Accessories		<ul style="list-style-type: none"> • Guard Ass'y : 1 set • Pilot Pin 08050 : 1 pc. • 3 mm Hex Socket Screw Key : 1 pc. • 6 mm Hex Socket Screw Key : 1 pc. • 8 x 10 mm Spanner : 1 pc. • Safety Strap : 1 pc. 		



The world's first manual feed with "Smart-Stop / Rapid-Restart" technology for WOJ-3200 / AO-5575

This new feature is a breakthrough in the Manual drill industry. Formerly only found on high end Nitto Kohki Automatic drills, this technology displays the current drill status via the LED Load Indicator. Customers will experience a cutting edge drill management system designed solely around saving time and money in replacement parts and cutters in addition to reducing user fatigue and downtime.

