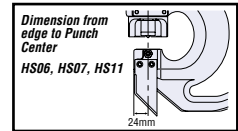


**New design adopted for punching stainless steel.
Inching function (manual operation) is available.**



SELFER ACE
Model **HS06-1322**

423mm 323mm

- Max. Punching Thickness : 13mm
- Max. Punching Diameter : 22mm
- Max. Output : 367kN (37tf)

SELFER ACE
Model **HS07-1624**

430.5mm 363mm

- Max. Punching Thickness : 16mm
- Max. Punching Diameter : 24mm
- Max. Output : 464kN (47tf)

SELFER ACE
Model **HS11-1624**

462.5mm 385mm

- Max. Punching Thickness : 16mm
- Max. Punching Diameter : 24mm
- Max. Output : 464kN (47tf)

Specifications

In case of mild steel maximum punching thickness must be decided based on the equation of 0.8 x punching diameter. For details see the instruction manual.

Model	HS06-1322		HS07-1624		HS11-1624			
	for Mild Steel	for Stainless Steel	for Mild Steel	for Stainless Steel	for Mild Steel	for Stainless Steel		
Max. Throat Depth	60		70		110			
Punching Capacity								
Max. Punching Thickness	13	6	16	6	16	6		
Max. Punching Diameter	22	22	24	24	24	24		
Hole Making Time	Punching Time 7.9 sec.		Punching Time 11.8 sec.		Punching Time 11.8 sec.			
	Returning Time 3.4 sec.		Returning Time 5.7 sec.		Returning Time 5.7 sec.			
Allowable Max. Pressure	68.65 (700)		68.65 (700)		68.65 (700)			
Max. Output	367 (37)		464 (47)		464 (47)			
Ram Stroke	21		25		25			
Mass (Weight)	20.5		25.5		30			
Standard Accessories	<ul style="list-style-type: none"> Hose Kit Ass'y : 1 set 4mm / 5mm Hex. Socket Screw Key : Each 1 pc. Spanner : 1 pc. Sub Handle Ass'y : 1 set Chip Guard Ass'y : 1 set D Punch / Die 22 mounted on machine 		<ul style="list-style-type: none"> Hose Kit Ass'y : 1 set 4mm / 5mm Hex. Socket Screw Key : Each 1 pc. Spanner : 1 pc. Sub Handle Ass'y : 1 set Chip Guard Ass'y : 1 set D Punch / Die 22 mounted on machine 		<ul style="list-style-type: none"> Hose Kit Ass'y : 1 set 4mm / 5mm Hex. Socket Screw Key : Each 1 pc. Spanner : 1 pc. Sub Handle Ass'y : 1 set Chip Guard Ass'y : 1 set D Punch / Die 22 mounted on machine 			
	<ul style="list-style-type: none"> Hose Cord Ass'y : 1 set Spanner 12 : 1 pc. Tool Box : 1 pc. 		<ul style="list-style-type: none"> Hose Cord Ass'y : 1 set Spanner 12 : 1 pc. Tool Box : 1 pc. 		<ul style="list-style-type: none"> Hose Cord Ass'y : 1 set Spanner 12 : 1 pc. Tool Box : 1 pc. 			
Optional Parts	PN	Part Name	Unit	Model	PN	Part Name	Unit	Model
	TB02506	Hose Kit Ass'y 5m	1 set	HS series	TQ03359	High Pressure Hose 10m	1 pc.	HS series
	TP05184	Ultra-high pressure hose 5m	1 pc.		TB02545	Switch Cord Ass'y 10m	1 set	
	TQ02569	High Pressure Hose 5m	1 pc.		TB02141	Foot Switch Ass'y	1 set	
	TB02390	Switch Cord Ass'y 5m	1 set		TA92729	Oil Can Ass'y	1 set	
	TP05777	Ultra-high pressure hose 10m	1 pc.		TB02142	Hook Clamp Ass'y	1 set	

HYDRAULIC PUMP for SELFER ACE
Model **HPD-05**

Double-Acting

415mm 426.4mm

Specifications

Model	HPD-05	
Power Source (Single Phase)	115 V / 230 V AC	
Max. Output Pressure	68.65 (700)	
Output	50Hz	60Hz
At No Load	ℓ /min	1.20 1.44
At 68.65MPa	ℓ /min	0.55 0.66
Motor	0.4 kW 4P	
Reservoir Capacity	ℓ 4.0	
Discharge Port	Rc 3/8	
Electro-Magnetic Valve	4 way 3 position valve	
Mass (Weight)	kg 32.5	