

Built-in hydraulic pump shows its power in making round or elongated holes in flat bar, angle bar or channel iron

HANDY SELFER
Model **E25-0615**  Double insulation



340.5mm
357mm

E Punch
E Die

For up to 50mm angle bar
Max. Punching Diameter 15mm and 6mm thickness
Hydraulic pump and power motor combined in a simple body

HANDY SELFER
Model **E55-0619**




420mm
368mm

EL Punch
EL Die

For up to 125 x 65mm channel iron
Max. Punching Diameter 19mm and 6mm thickness
Designed for safety with built-in relief valve

Specifications

Model		E25-0615		E55-0619							
Power Source (Single Phase)		115 V AC 50/60Hz	220~240 V AC 50/60Hz	115 V AC 50/60Hz	220~240 V AC 50/60Hz						
Motor	Rated Power Consumption	W	305	305	670						
	Rated Current	A	3.2	1.6	6.0						
Max. Punching Diameter		mm	15	19	19						
Max. Punching Thickness		mm	6	6	6						
Max. Throat Depth		mm	25	55	55						
Punching Time		sec (single pass)	4	2	2						
Power Cord		m	2.4	2.4	2.4						
Mass (Weight)		kg	7.0	14	14						
Standard Accessories		<ul style="list-style-type: none"> • E Punch 15 : 1 pc. • E Die 15A : 1 pc. • E Die 15B : 1 pc. • Spanner 8 : 1 pc. • 10 x 12 mm Spanner : 1 pc. • 2.5 mm Hex. Socket Screw Key : 1 pc. • 4 mm Hex. Socket Screw Key : 1 pc. • Auxiliary Oil : 1 pc. 		<ul style="list-style-type: none"> • EL Punch 18 : 1 pc. • EL Die 18A : 1 pc. • EL Die 18B : 1 pc. • Spanner 10 x 12 mm : 1 pc. • 3 mm Hex. Socket Screw Key : 1 pc. • 4 mm Hex. Socket Screw Key : 1 pc. • 5 mm Hex. Socket Screw Key : 1 pc. • Auxiliary Oil : 1 pc. 							
Optional Accessory				<table border="1"> <thead> <tr> <th>PN</th> <th>Part Name</th> <th>Sales Unit</th> </tr> </thead> <tbody> <tr> <td>TB00800</td> <td>Stand Ass'y</td> <td>1 set</td> </tr> </tbody> </table>	PN	Part Name	Sales Unit	TB00800	Stand Ass'y	1 set	Available for E55-0619
PN	Part Name	Sales Unit									
TB00800	Stand Ass'y	1 set									

Selection of Dies

Application	Type of Die	Plate Thickness (mm)		Model
		Mild Steel	Stainless Steel	
For thin sheets	A	2~3.2	Max. 3	E25-0615
For thick sheets	B	4~6	Max. 4	
For thin sheets	A	2~3.2	Max. 3	E55-0619
For thick sheets	B	4~6	Max. 4	
For channel iron	C	7~8	—	

Punching Capacity in channel iron (E55-0619)

Punching Dia. Size	10 OD	11 OD	12 OD	13 OD	14 OD	15 OD	16 OD
75 x 40 t7	○	○	○	○	○	○	○
100 x 50 t7.5	○	○	○	○	○	○	—
125 x 65 t8	○	○	○	○	○	—	—

