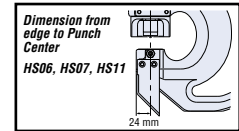


**New design adopted for punching stainless steel.  
Inching function (manual operation) is available.**



**SELFER ACE**  
Model **HS06-1322**

423 mm      323 mm

- Max. Punching Thickness : 13 mm
- Max. Punching Diameter : 22 mm
- Max. Throat Depth : 60 mm

**SELFER ACE**  
Model **HS07-1624**

430.5 mm      363 mm

- Max. Punching Thickness : 16 mm
- Max. Punching Diameter : 24 mm
- Max. Throat Depth : 70 mm

**SELFER ACE**  
Model **HS11-1624**

462.5 mm      385 mm

- Max. Punching Thickness : 16 mm
- Max. Punching Diameter : 24 mm
- Max. Throat Depth : 110 mm

### Specifications

In case of mild steel maximum punching thickness must be decided based on the equation of 0.8 x punching diameter. For details see the instruction manual.

Model	HS06-1322		HS07-1624		HS11-1624			
Max. Throat Depth	60		70		110			
Punching Capacity	for Mild Steel	for Stainless Steel	for Mild Steel	for Stainless Steel	for Mild Steel	for Stainless Steel		
Max. Punching Thickness	mm	13	6	16	6	16		
Max. Punching Diameter	mm	22	22	24	24	24		
Hole Making Time	Punching Time 7.9 sec.		Punching Time 11.8 sec.		Punching Time 11.8 sec.			
	Returning Time 3.4 sec.		Returning Time 5.7 sec.		Returning Time 5.7 sec.			
Allowable Max. Pressure	MPa (kgf/cm <sup>2</sup> )	68.65 (700)		68.65 (700)		68.65 (700)		
Max. Output	kN (tf)	367 (37)		464 (47)		464 (47)		
Ram Stroke	mm	21		25		25		
Mass (Weight)	kg	20.5		25.5		30		
Standard Accessories	<ul style="list-style-type: none"> <li>• Hose Kit Ass'y : 1 set</li> <li>• Hose Cord Ass'y : 1 set</li> <li>• 4 mm / 5 mm Hex. Socket Screw Key : Each 1 pc.</li> <li>• Spanner : 1 pc.</li> <li>• Spanner 12 : 1 pc.</li> <li>• Sub Handle Ass'y : 1 set</li> <li>• Chip Guard Ass'y : 1 set</li> <li>• Tool Box : 1 pc.</li> <li>• D Punch / Die 22 mounted on machine</li> </ul>							
Optional Parts	PN	Part Name	Unit	Model	PN	Part Name	Unit	Model
	TB02506	Hose Kit Ass'y 5 m	1 set	HS series	TB02545	Switch Cord Ass'y 10 m	1 set	HS series
	TP05184	Ultra-high pressure hose 5 m	1 pc.		TB02141	Foot Switch Ass'y	1 set	
	TB02390	Switch Cord Ass'y 5 m	1 set		TA92729	Oil Can Ass'y	1 set	
	TP05777	Ultra-high pressure hose 10 m	1 pc.		TB02142	Hook Clamp Ass'y	1 set	

**HYDRAULIC PUMP** for SELFER ACE  
Model **HPD-05**

**Double-Acting**

415 mm      426.4 mm

### Specifications

Model	HPD-05	
Power Source (Single Phase)	115 V / 230 V AC	
Max. Output Pressure	MPa (kgf/cm <sup>2</sup> ) 68.65 (700)	
Output	50 Hz	60 Hz
At No Load	L/min	1.20      1.44
At 68.65 MPa	L/min	0.55      0.66
Motor	0.4 kW 4P	
Reservoir Capacity	L 4.0	
Discharge Port	Rc 3/8	
Electro-Magnetic Valve	4 way 3 position valve	
Mass (Weight)	kg 32.5	