

Built-in hydraulic pump shows its power in making round or elongated holes in flat bar, angle bar or channel iron

HANDY SELFER
Model **E25-0615**  Double insulation



340.5 mm
357 mm

E Punch
E Die

Max. Punching Thickness : 6mm
Max. Punching Diameter : 15 mm
Max. Throat Depth : 25 mm

HANDY SELFER
Model **E55-0619**




420 mm
368 mm

EL Punch
EL Die

Max. Punching Thickness : 6mm
Max. Punching Diameter : 19 mm
Max. Throat Depth : 55 mm

Specifications

Model	E25-0615		E55-0619							
Power Source (Single Phase)	220 - 240 V AC, 50/60 Hz		115 V AC, 50/60 Hz	220 - 240 V AC, 50/60 Hz						
Motor	Rated Power Consumption	W	305	670						
	Rated Current	A	1.6	6.0						
Max. Punching Diameter	mm	15	19							
Max. Punching Thickness	mm	6	6							
Max. Throat Depth	mm	25	55							
Punching Time	sec (single pass)	4	2							
Power Cord	m	2.4	2.4							
Mass (Weight)	kg	7.0	14							
Standard Accessories	<ul style="list-style-type: none"> • E Punch 15 : 1 pc. • E Die 15A : 1 pc. • E Die 15B : 1 pc. • Spanner 8 : 1 pc. • 10 x 12 mm Spanner : 1 pc. • 2.5 mm Hex. Socket Screw Key : 1 pc. • 4 mm Hex. Socket Screw Key : 1 pc. • Auxiliary Oil : 1 pc. 		<ul style="list-style-type: none"> • EL Punch 18 : 1 pc. • EL Die 18A : 1 pc. • EL Die 18B : 1 pc. • Spanner 10 x 12 mm : 1 pc. • 3 mm Hex. Socket Screw Key : 1 pc. • 4 mm Hex. Socket Screw Key : 1 pc. • 5 mm Hex. Socket Screw Key : 1 pc. • Stand Ass'y : 1set • Auxiliary Oil : 1 pc. 							
Optional Accessory	 <table border="1"> <thead> <tr> <th>PN</th> <th>Part Name</th> <th>Sales Unit</th> </tr> </thead> <tbody> <tr> <td>TB00800</td> <td>Stand Ass'y</td> <td>1 set</td> </tr> </tbody> </table>		PN	Part Name	Sales Unit	TB00800	Stand Ass'y	1 set		
PN	Part Name	Sales Unit								
TB00800	Stand Ass'y	1 set								

Selection of Dies

Application	Type of Die	Plate Thickness (mm)		Model
		Mild Steel	Stainless Steel	
For thin sheets	A	2 - 3.2	Max. 3	E25-0615
For thick sheets	B	4 - 6	Max. 4	
For thin sheets	A	2 - 3.2	Max. 3	E55-0619
For thick sheets	B	4 - 6	Max. 4	
For channel iron	C	7 - 8	—	

Punching Capacity in channel iron (E55-0619)

Punching Dia. Size	10 OD	11 OD	12 OD	13 OD	14 OD	15 OD	16 OD
75 x 40 t7	○	○	○	○	○	○	○
100 x 50 t7.5	○	○	○	○	○	○	—
125 x 65 t8	○	○	○	○	○	—	—

